

ALLIANCE
DOOR PRODUCTS



WOOD DOORS

IN-STOCK EXTERIOR & INTERIOR



Simpson[®]
Door Company

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SIMPSON DOOR COMPANY

A door is the warm greeting as you enter the home; the welcoming promise of the world beyond as you leave those walls behind. The closing of a door can bring comfort and security; the opening leads to possibilities and wonder. As the first and last impression, a door is not only representative of your creativity and style, but it's also a passage to and from life's events. Choose the right door and welcome beauty, elegance, character, and of course, unparalleled quality to your life.

A few notes as you select your door design; all door products in this brochure are shown as viewed from the exterior of the home. Please keep this in mind when choosing door handing.

Each door is unique due to the natural characteristics of wood. Doors shown are a good representation of what you can expect, but woodgrain patterns and color will vary.

ALLIANCE DOOR PRODUCTS

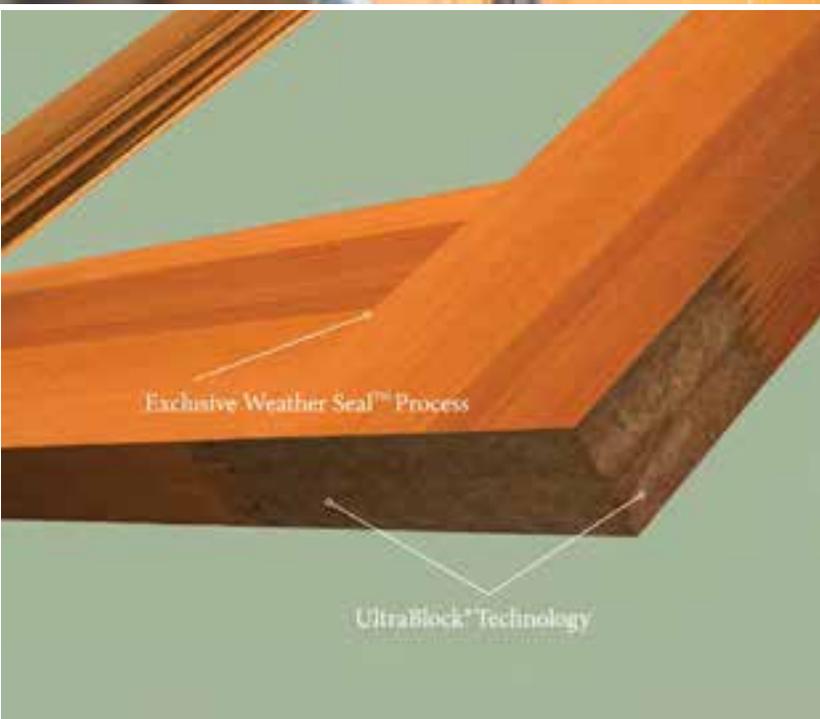
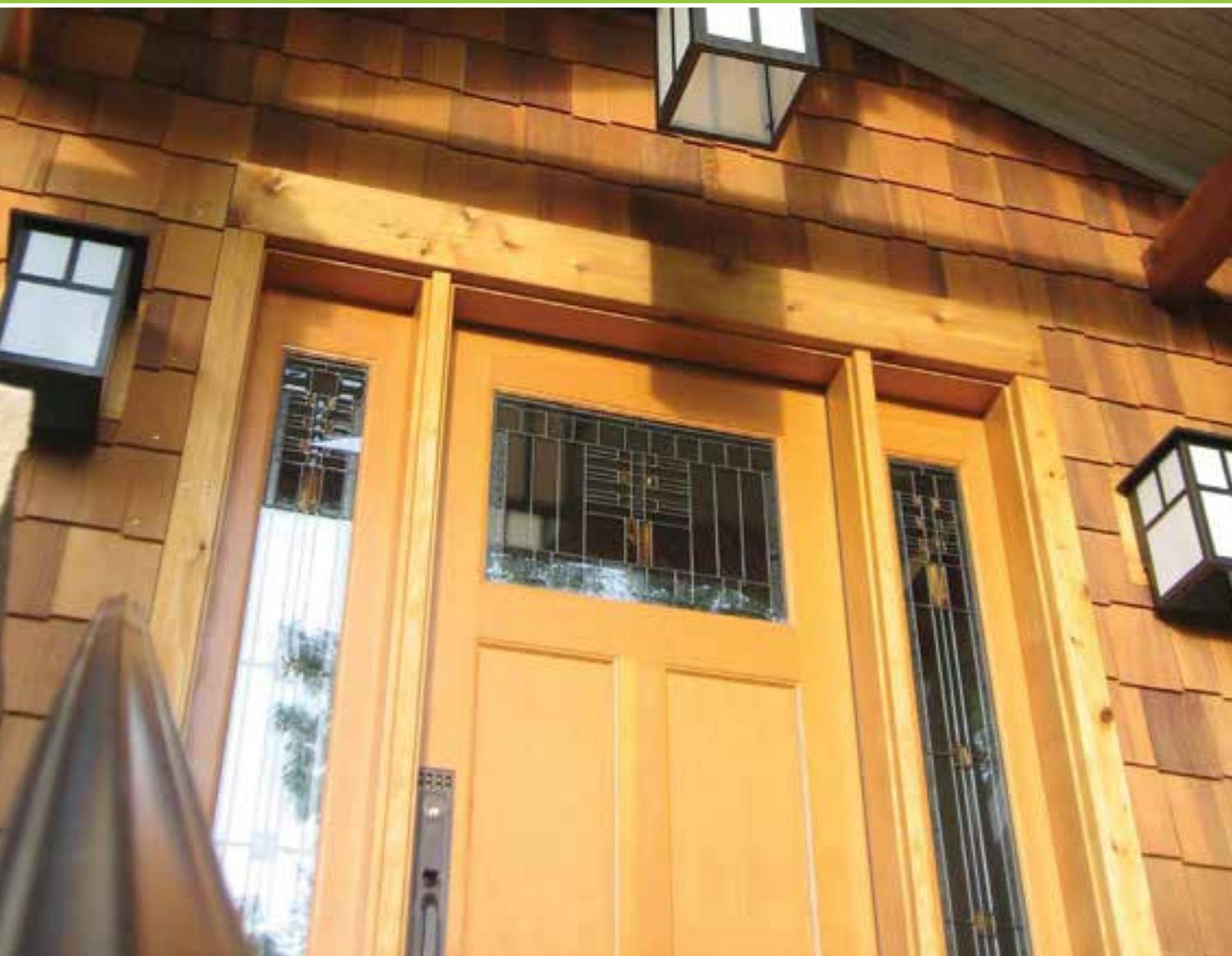
Alliance Door Products is a major supplier of doors and millwork.

As a prominent wholesale distributor and door expert, Alliance Door Products takes pride in offering excellent products and services, including full pre-hanging and machining capabilities. We carry respected brands such as Simpson and support them in the marketplace with stocking programs and outstanding customer service.

Please note that not all models are stocked at each branch. Alliance Door Products branches share inventory and use Simpson Door Redi-Ship® program for fast delivery.

-  UltraBlock® Technology
-  No UltraBlock® Technology
-  WaterBarrier®
-  Shaker; 3/4" Flat Panel with Square Sticking
-  Shaker; 3/8" Flat Panel with Square Sticking
-  1-1/4" Innerbond® Double Hip-Raised Panel with Ovolo Sticking
-  1-7/16" Innerbond® Double Hip-Raised Panel with Ovolo Sticking
-  3/4" Double Hip-Raised Panel with Ovolo Sticking
-  3/4" Flat Panel with Ovolo Sticking
-  3/8" Flat Panel with Ovolo Sticking
-  3/4" Fire Rated Flat Panel with Shaker Sticking
-  3/4" Fire Rated Flat Panel with Ovolo Sticking
-  1-7/16" Fire Rated Panel with Ovolo Sticking
-  3/4" Plank Panel with 3/8" Wide Grooves
-  1-7/16" Innerbond® Double Hip-Raised Panel, Beaded V-Groove

EXTERIOR DOORS



ULTRABLOCK® TECHNOLOGY

UltraBlock® technology, the Alliance Door Product standard for Exterior Collection doors, integrates a composite block into the bottom of the stiles, where water infiltration can occur. Our exclusive Weather Seal™ process provides additional protection against moisture penetrating the bottom of the door.

- Composite block material finger-jointed into the bottom of the stiles eliminates water infiltration
- Minimizes the possibility of stile and rail separation
- Eliminates bottom rail and lower stile decay
- Reduces buckling and swelling of bottom rail and lower stile components
- Improves warp resistance
- 5-year warranty

CONTEMPORARY COLLECTION

Like the trees we use in our handcrafted wood products, contemporary design is living, adapting and ever changing. We are proud to offer this collection of Contemporary Doors that draws the best of modern design into the Simpson heritage. Enjoy clean lines, uncluttered looks and distinctive styles, all with the quality and craftsmanship you expect from us. So embrace the bold architectural features of modernism without sacrificing the warmth and durability of wood.



 **7404**
Shaker Sticking
Clear IG
3'0" x 6'8"
Douglas Fir



 **7404**
Shaker Sticking
Satin Etch IG
3'0" x 6'8"
Douglas Fir



 **7404 - 8'0"**
Shaker Sticking
Clear IG
3'0" x 8'0"
Douglas Fir



 **7404 - 8'0"**
Shaker Sticking
Satin Etch IG
3'0" x 7'0" and 3'0" x 8'0"
Douglas Fir



 **7405**
Shaker Sticking
Clear IG
3'0" x 6'8"
Douglas Fir



 **7405**
Shaker Sticking
Satin Etch IG
3'0" x 6'8"
Douglas Fir



 **7405 - 8'0"**
Shaker Sticking
Clear IG
3'0" x 8'0"
Douglas Fir



 **7405 - 8'0"**
Shaker Sticking
Satin Etch IG
3'0" x 8'0"
Douglas Fir



 **7406**
Shaker Sticking
Clear IG
3'0" x 6'8"
Douglas Fir



 **7406**
Shaker Sticking
Satin Etch IG
3'0" x 6'8"
Douglas Fir



 **7406 - 8'0"**
Shaker Sticking
Clear IG
3'0" x 8'0"
Douglas Fir



 **7406 - 8'0"**
Shaker Sticking
Satin Etch IG
3'0" x 8'0"
Douglas Fir



 **7409**
Shaker Sticking
Clear IG
3'0" x 6'8"
Douglas Fir



★ 7406 Shaker | Douglas Fir

These new additions to the Contemporary Collection are available in your choice of the following IG glass types:



Low-E



Satin Etch



Rooftop

NEW



4974 Door | 4973 Sidelite
 Square Groove
 Satin Etch, Low-E, or Rooftop IG
 3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
 Douglas Fir

NEW



4974 - 8'0" Door | 4973 - 8'0" Sidelite
 Square Groove
 Satin Etch, Low-E, or Rooftop IG
 3'0" x 8'0" Door | 1'2" x 8'0" Sidelite
 Douglas Fir



Fine craftsmanship has been a cornerstone of American architecture for generations. This foundation of quality and attention to detail made this country great. Simpson's commitment to building the best doors is as strong today as it was when we began over 100 years ago.

Our Craftsman Collection allows you to capture the essence of this fine tradition, while making a statement that distinctly reflects your lifestyle.

The difference is in the details.

All Craftsman doors come standard with UltraBlock® Technology and a 5-year warranty.

7662 | Douglas Fir



6811
Clear IG
3'0" x 6'8"
Douglas Fir



6812 TDL
Clear IG
3'0" x 6'8"
Douglas Fir



6813 TDL*
Clear IG
3'0" x 6'8"
Douglas Fir
*TDL available with Beveled Glass



6801
Clear IG
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



6801 - 8'0"
Clear IG
3'0" x 8'0"
Douglas Fir



6802 TDL
Clear IG
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



6802 - 8'0" TDL
Clear IG
3'0" x 8'0"
Douglas Fir



6803 TDL
Clear IG
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



6803 - 8'0" TDL
Clear IG
3'0" x 8'0"
Douglas Fir



6861
with optional 9540 dentil shelf
Clear IG
3'0" x 6'8"
Douglas Fir



6862 TDL
Clear IG
3'0" x 6'8"
Douglas Fir



6863 TDL
Clear IG
3'0" x 6'8"
Douglas Fir



6801
with Angled Mutt Clear IG
3'0" x 6'8"
Douglas Fir



6802 TDL
with Angled Mutt Clear IG
3'0" x 6'8"
Douglas Fir



6803 TDL
with Angled Mutt
Clear IG
3'0" x 6'8"
Douglas Fir



6801
with Arched Rail
Clear IG
3'0" x 6'8"
Douglas Fir



6802 TDL
with Arched Rail Clear IG
3'0" x 6'8"
Douglas Fir



6803 TDL
with Arched Rail
Clear IG
3'0" x 6'8"
Douglas Fir



6175
Sidelite
Clear IG
1'2" x 6'8"
Douglas Fir



6170
Sidelite
Clear IG
Low-E
1'2" x 6'8"
Douglas Fir

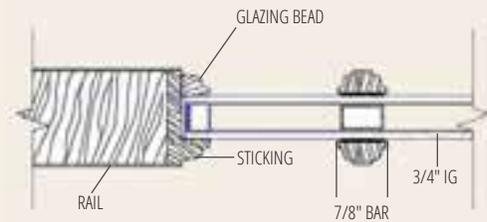
DIVIDED LITE CONSTRUCTION

Simpson has been manufacturing divided lite doors for over a century and provides two basic construction types, Simulated Divided Lite (SDL) and True Divided Lite (TDL). Craftsman doors with decorative glass are now constructed with Simulated Divided Lites.

SIMULATED DIVIDED LITE (SDL) FOR EXTERIOR DOORS

Features a single insulated glass unit (IG) with bars applied to the glass surface, providing the look of traditional True Divided Lites with improved performance. The 7/8" wide SDL bars allow more viewing area and the single glass unit improves energy efficiency.

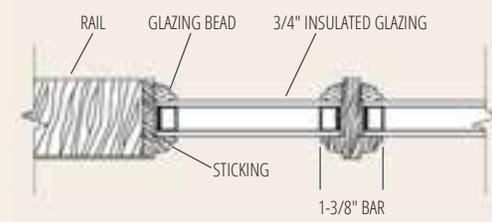
SDL WITH IG IN OVOLO PROFILE



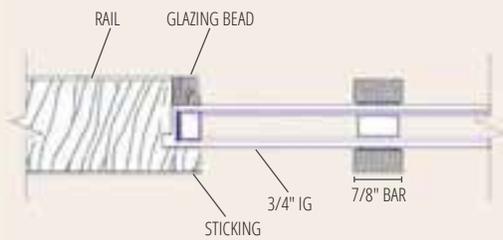
TRUE DIVIDED LITE (TDL) FOR EXTERIOR AND INTERIOR DOORS

Features individual glass units divided by muntin bars. TDL construction is available for doors with IG or single glazed (SG).

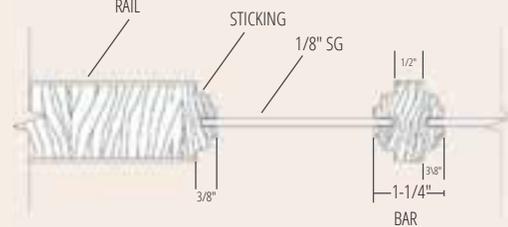
TDL WITH IG IN OVOLO PROFILE



SDL WITH IG IN SHAKER PROFILE OPTION (call for quote)



TDL WITH IG WITH CLAMP GLAZE



7228 TDL
Clear IG
3'0" x 6'8"
Douglas Fir



7218 Door | 7219 Sidelite TDL
Clear IG
3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir



7664 TDL
Clear IG
3'0" x 6'8"
Douglas Fir



7662 Door | 7663 Sidelite TDL
Clear IG
3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir



7662 Door | 7663 Sidelite TDL
 Clear IG
 3'0" x 8'0" Door | 1'2" x 8'0" Sidelite
 Douglas Fir



77860 TDL
 Nantucket® Collection
 10-Year Warranty
 Low-E
 3'0" x 6'8"
 Douglas Fir



7860 Door | 7260 Sidelite TDL
 Clear IG and Beveled IG
 3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
 Douglas Fir

★ 77860 with shaker sticking (77260 sidelites special order) | Douglas Fir

UltraBlock® Technology

No UltraBlock® Technology

1-7/16" Innerbond® Double Hip-Raised Panel, Beaded V-Groove

1-7/16" Innerbond® Double Hip-Raised Panel with Ovolo Sticking

Shaker; 3/4" Flat Panel with Square Sticking

★ Featured in Beauty Image

IG = 3/4" Insulated Glass
 TDL = True Divided Lite



Four Square® I* 6951

Black Caming
3'0" x 6'8"
Douglas Fir



Four Square® II* 6961

Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



Four Square® II* 8'0" 6961

Black Caming
3'0" x 8'0"
Douglas Fir



Four Square® III* 6971

Black Caming
3'0" x 6'8"
Douglas Fir



Four Square® II* 6961

with Angled Mutt
Black Caming
3'0" x 6'8"
Douglas Fir



Four Square® II* 6961

with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



Four Square® I* Sidelites 6179 | 6176

Black Caming
1'2" x 6'8"
Douglas Fir

Dentil Shelf Options



9541
Large Tooth



9540
Small Tooth



9510
Large Tooth Sidelite Dentil



UltraBlock® Technology



3/4" Flat Panel with Ovolo Sticking



Featured in Beauty Image

*** Door glass not reversible.
As viewed from exterior
of home.**

★ Four Square® II 6961 with optional angled mutt and 6176 sidelite





**Solano® I
6851**
Black Caming
3'0" x 6'8"
Douglas Fir



**Solano® II
6841**
with optional 9541 dentil shelf
Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



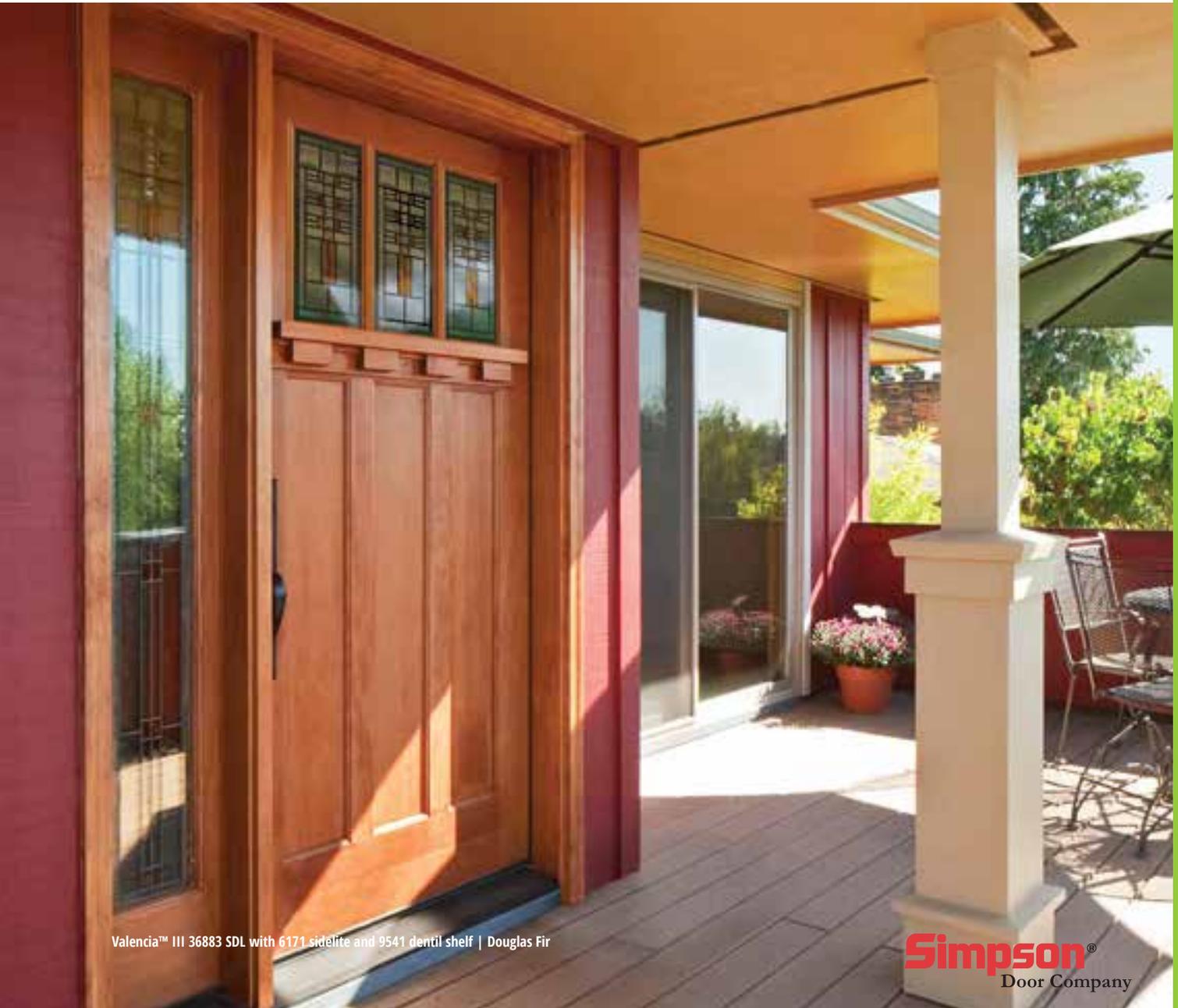
**Solano® II 8'0"
6841**
Black Caming
3'0" x 8'0"
Douglas Fir



**Solano® III
6881**
Black Caming
3'0" x 6'8"
Douglas Fir



**Solano® II
6841**
with Angled Mutt
Black Caming
3'0" x 6'8"
Douglas Fir



Valencia™ III 36883 SDL with 6171 sidelite and 9541 dentil shelf | Douglas Fir





**Solano® II
6841**
with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



**Avondale® I
36852 SDL**
Black Caming
3'0" x 6'8"
Douglas Fir



**Avondale® II
36842 SDL**
Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



**Avondale® II 8'0"
36842 SDL**
Black Caming
3'0" x 8'0"
Douglas Fir



**Avondale® III
36882 SDL**
Black Caming
3'0" x 6'8"
Douglas Fir



**Avondale® II
36842 SDL**
with Angled Mutt
Black Caming
3'0" x 6'8"
Douglas Fir



**Avondale® II
36842 SDL**
with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



**Valencia™ I
36853 SDL**
Black Caming
3'0" x 6'8"
Douglas Fir



**Valencia™ II
36843 SDL**
Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



**Valencia™ III 8'0"
36843 SDL**
Black Caming
3'0" x 8'0"
Douglas Fir



**Valencia™ III
36883 SDL**
Black Caming
3'0" x 6'8"
Douglas Fir



**Valencia™ II
36843 SDL**
with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



**Solano® I Sidelites
6174 | 6171**
Black Caming
1'2" x 6'8"
Douglas Fir

Dentil Shelf Options



9541
Large Tooth



9540
Small Tooth



9510
Large Tooth Sidelite Dentil



SDL = Simulated Divided Lite



**Holbrook™ I
6831**
Silver Caming
3'0" x 6'8"
Douglas Fir



**Holbrook™ II
6821**
Silver Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



**Holbrook™ II 8'0"
6821**
Silver Caming
3'0" x 8'0"
Douglas Fir



**Holbrook™ III
6871**
Silver Caming
3'0" x 6'8"
Douglas Fir



**Holbrook™ II
6821**
with Angled Mutt
Silver Caming
3'0" x 6'8"
Douglas Fir



**Holbrook™ II
6821**
with Arched Rail
Silver Caming
3'0" x 6'8"
Douglas Fir



**Cortez™ I
36832 SDL**
Silver Caming
3'0" x 6'8"
Douglas Fir



**Cortez™ II
36822 SDL**
Silver Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



**Cortez™ II 8'0"
36822 SDL**
Silver Caming
3'0" x 8'0"
Douglas Fir



**Cortez™ III
36872 SDL**
with optional 9540 dentil shelf
Silver Caming
3'0" x 6'8"
Douglas Fir



**Cortez™ II
36822 SDL**
with Arched Rail
Silver Caming
3'0" x 6'8"
Douglas Fir



**Cortez™ II
36832 SDL**
with Angled Mutt
Silver Caming
3'0" x 6'8"
Douglas Fir



**Torrance® I
36823 SDL**
with optional 9541 dentil shelf
Silver Caming
3'0" x 6'8"
Douglas Fir



**Torrance® II
36823 SDL**
Silver Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



**Torrance® II 8'0"
36823 SDL**
Silver Caming
3'0" x 8'0"
Douglas Fir



**Torrance® III
36873 SDL**
Silver Caming
3'0" x 6'8"
Douglas Fir



**Torrance™ II
36823 SDL**
with Angled Mutt
Silver Caming
3'0" x 6'8"
Douglas Fir



**Torrance™ II
36823 SDL**
with Arched Rail
Silver Caming
3'0" x 6'8"
Douglas Fir



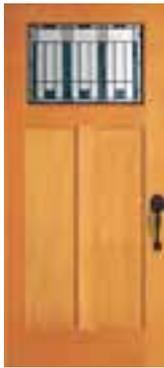
**Holbrook™ I Sidelite
6173**
with optional 9510 dentil shelf
Silver Caming
1'2" x 6'8"
Douglas Fir



**Holbrook™ Sidelite
6172**
Silver Caming
1'2" x 6'8"
Douglas Fir



**Ravenna™ I
6921**
Black Caming
3'0" x 6'8"
Douglas Fir



**Ravenna™ II
6931**
Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



**Ravenna™ II 8'0"
6931**
Black Caming
3'0" x 8'0"
Douglas Fir



**Ravenna™ III
6941**
with optional 9541 dentil shelf
Black Caming
3'0" x 6'8"
Douglas Fir



**Ravenna™ II
6931**
with Angled Mutt
Black Caming
3'0" x 6'8"
Douglas Fir



**Ravenna™ II
6931**
with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



**Ravenna™ Sidelites
6178 | 6177**
Black Caming
1'2" x 6'8"
Douglas Fir

Dentil Shelf Options



9541
Large Tooth



9540
Small Tooth



9510
Large Tooth Sidelite Dentil



UltraBlock® Technology



3/4" Flat Panel with Ovolo Sticking

SDL = Simulated Divided Lite



Talcott™ I
36922 SDL
Black Caming
3'0" x 6'8"
Douglas Fir



Talcott™ II
36932 SDL
Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



Talcott™ II 8'0"
36932 SDL
Black Caming
3'0" x 8'0"
Douglas Fir



Talcott™ III
36942 SDL
Black Caming
3'0" x 6'8"
Douglas Fir



Talcott™ II
36932 SDL
with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



Talcott™ II
36932 SDL
with Angled Mutt
Black Caming
3'0" x 6'8"
Douglas Fir



Palomar™ II
36923 SDL
Black Caming
3'0" x 6'8"
Douglas Fir



Palomar™ II
36933 SDL
Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



Palomar™ II 8'0"
36933 SDL
Black Caming
3'0" x 8'0"
Douglas Fir



Palomar™ III
36943 SDL
Black Caming
3'0" x 6'8"
Douglas Fir



Palomar™ II
6933 SDL
with Angled Mutt
Black Caming
3'0" x 6'8"
Douglas Fir



Palomar™ II
36933 SDL
with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



Ravenna™ Sidelites
6178 | 6177
Black Caming
1'2" x 6'8"
Douglas Fir

Dentil Shelf Options



9541
Large Tooth



9540
Small Tooth



9510
Large Tooth Sidelite Dentil



SDL = Simulated Divided Lite





**Scottsdale Cactus® I
6984**

Black Caming
3'0" x 6'8"
Douglas Fir



**Scottsdale Cactus® II
6972**

Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



**Scottsdale Cactus® II 8'0"
6972**

Black Caming
3'0" x 8'0"
Douglas Fir



**Scottsdale Cactus® III
6982**

Black Caming
3'0" x 6'8"
Douglas Fir



**Scottsdale Cactus® II
6972**

with Angled Mutt
Black Caming
3'0" x 6'8"
Douglas Fir



**Scottsdale Cactus® II
6972**

with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



**Scottsdale Cactus® Sidelites
6182 | 6185**

Black Caming
1'2" x 6'8"
Douglas Fir



**Northwest Garden® I
6991**

Black Caming
3'0" x 6'8"
Douglas Fir



**Northwest Garden® II
6992**

Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"
Douglas Fir



**Northwest Garden® II 8'0"
6992**

Black Caming
3'0" x 8'0"
Douglas Fir



**Northwest Garden® III
6990**

Black Caming
3'0" x 6'8"
Douglas Fir



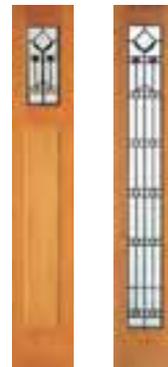
**Northwest Garden® II
6992**

with Angled Mutt
Black Caming
3'0" x 6'8"
Douglas Fir



**Northwest Garden® II
6992**

with Arched Rail
Black Caming
3'0" x 6'8"
Douglas Fir



**Northwest Garden® Sidelites
6187 | 6186**

Black Caming
1'2" x 6'8"
Douglas Fir



**California Poppy® I
6980**

Black Caming
3'0" x 6'8"



**California Poppy® II
6962**

Black Caming
3'0" x 6'8", 3'0" x 7'0",
and 3'6" x 6'8"



**California Poppy® II 8'0"
6962**

Black Caming
3'0" x 8'0"



**California Poppy® III
6983**

Black Caming
3'0" x 6'8"



**California Poppy® II
6962**

with Angled Mutt
Black Caming
3'0" x 6'8"



**California Poppy® II
6962**

with Arched Rail
Black Caming
3'0" x 6'8"



**California Poppy® Sidelites
6181 | 6184**

Black Caming
1'2" x 6'8"

Dentil Shelf Options



9541
Large Tooth



9540
Small Tooth



9510
Large Tooth Sidelite Dentil



UltraBlock® Technology



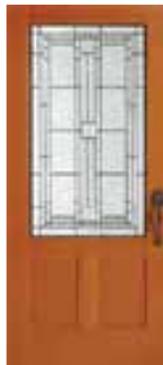
3/4" Flat Panel with Ovolo Sticking

SDL = Simulated Divided Lite



**Portsmouth®
6366**

Black Caming
3'0" x 6'8"



**Scarborough®
6316**

Black Caming
3'0" x 6'8"



**Greenwich®
6356 with 6347 Sidelite**

Black Caming
3'0" x 6'8" Door | 1'2" x 6'8" Sidelite



**Greenwich® 8'0"
6356 with 6347 Sidelite**

Black Caming
3'0" x 8'0" Door | 1'2" x 8'0" Sidelite





★ 37015 | Douglas Fir

EXTERIOR FRENCH DOORS

The right doors can really make the view. French doors have been favorites of homeowners because they naturally connect living spaces with outdoor settings by allowing light to pass through.

Our Exterior French doors are made with Simulated Divided Lite (SDL).



 **7002**
Low-E IG
2'6", 2'8", 2'10", 3'0" x 6'8"
and 3'0" x 8'0"
Douglas Fir



~~~~ **7002**
Clear IG
2'6", 2'8", 2'10", 3'0" x 6'8"
and 3'0" x 7'0"
Douglas Fir



~~~~ **7701**
Low-E IG
1'2" x 6'8"
Douglas Fir



 **7002 Door | 7701 Sidelite**
Low-E IG
3'0" x 8'0" Door | 1'2" x 8'0" SideLite
Douglas Fir



 **7037**
Low-E IG
2'6", 2'8", 2'10",
3'0" x 6'8"
Douglas Fir

~~~~ **7037**
Clear IG
3'0" x 7'0"
Douglas Fir



 **37010 SDL**
Low-E IG
2'6", 2'8", 3'0" x 6'8"
Douglas Fir



 ★ **37015 SDL**
Low-E IG
2'6", 2'8", 3'0" x 6'8"
Douglas Fir



 **37105 SDL Door | 37705 SDL Sidelite**
Low-E IG
2'8", 3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir



~~~~ **37105 SDL**
Low-E IG
2'6", 3'0" x 6'8"
Douglas Fir



 **37109 SDL**
Low-E IG
2'6", 3'0" x 6'8"
Douglas Fir



 **Bellaire®
7598 with 7599 Sidelite**
Beveled IG
3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir

~~~~



WATERBARRIER® TECHNOLOGY

(Patent Pending)

WaterBarrier combines a medium density overlay (MDO) over the exterior surface of the door with PVC glazing beads for an exterior that's not only resistant to moisture, but provides a beautiful surface for paint. And when combined with any wood species on the inside, you can match your interior woodwork and keep the warmth and natural beauty that wood provides.

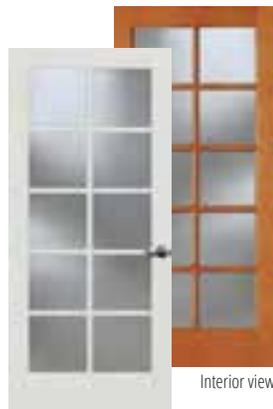


WATERBARRIER® EXTERIOR FRENCH DOORS

French doors with WaterBarrier technology are paint grade on the exterior and natural wood, stain grade on the interior or WaterBarrier exterior side and primed on interior side. With WaterBarrier technology you'll maximize your view of the outdoors, while keeping the elements of nature at bay.



7002
Low-E IG
2'6", 2'8", 2'10", 3'0" x 6'8"
Douglas Fir



37010 SDL
Low-E IG
2'6", 2'8", 3'0" x 6'8"
Douglas Fir



37015 SDL
Low-E IG
2'8", 3'0" x 6'8"
Douglas Fir



★ St. Tropez IV 4243, with 4233 sidelites and 4733 transom | Douglas Fir

ENTRY DOORS | DOUGLAS FIR

When you have discerning taste, you put a lot of thought into the things you select in life. You strive to capture a smart design, as well as make smart decisions. Simpson's Entry doors are an array of charismatic doors, delivering great value, highlighted by a range of tasteful decorative glass configurations. Create a door that heeds your style, and your sensibility. Simpson doors transform ordinary openings into attention-grabbing entryways.



**Venetia® IV
4245**
Black Caming
5/8" IG
3'0" x 6'8"
Douglas Fir



**St. Tropez IV
4243 with 4233 Sidelite**
Black Caming
5/8" IG
3'0" x 6'8" | 1'2" x 6'8" Sidelite
Douglas Fir



**St. Tropez II
4232**
Black Caming
5/8" IG
3'0" x 6'8" Door
Douglas Fir



**Venetia® II
4234 with 4235 Sidelite**
Black Caming
5/8" IG
3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir



4226
5/8" IG
3'0" x 6'8"
Douglas Fir



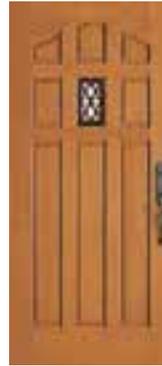
4228
Beveled 5/8" IG
3'0" x 6'8"
Douglas Fir



4246
5/8" IG
3'0" x 6'8"
Douglas Fir



37120
IG
3'0" x 6'8"
Douglas Fir



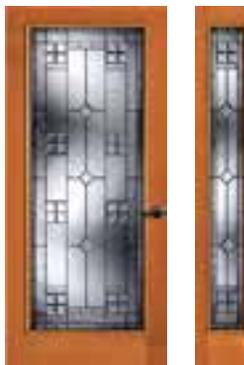
**Tudor II
4041**
Operable Speaking Port
3'0" x 6'8"
Douglas Fir



**Exeter®
6574**
Silver Caming
IG
3'0" x 6'8"
Douglas Fir



**Catalina II
7594 with 7595 Sidelite**
Beveled IG
3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir



**Venetia®
6424 with 6425 Sidelite**
Black Caming
3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir



**Venetia® 8'0"
6424**
Black Caming
3'0" x 8'0"
Douglas Fir



Pamplona
6420 with 6421 Sidelite**
Black Caming
3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir

* Door glass not reversible. As viewed from exterior of home.

EXTERIOR UTILITY DOORS



37944

Exterior Utility Doors provide greater privacy than French door while allowing more daylight to pass through than panel doors. These doors are an ideal choice for side and back entrances, but can also be at home in Cottage style applications. These are made with Simulated Divided Lite (SDL) construction and UltraBlock® Technology.



FP1

7008
Low-E IG
2'8", 3'0" x 6'8"
Douglas Fir



FP1

7081 FP
Low-E IG
2'8", 3'0" x 6'8"
Douglas Fir



RP2

7081 RP
Low-E IG
2'8", 3'0" x 6'8"
Douglas Fir



RP2

7044 Door | 7702 Sidelite
Low-E IG
2'8", 3'0" x 6'8" Door | 1'2" x 6'8" Sidelite
Douglas Fir



RP2

37944 SDL
2'8", 3'0" x 6'8"
Douglas Fir



RP2

37703 Sidelite
Low-E IG
1'2" x 6'8"
Douglas Fir

UltraBlock® Technology

No UltraBlock® Technology

FP1 3/4" Flat Panel with Ovolo Sticking

S1 Shaker; 3/4" Flat Panel with Square Sticking

RP1 1-1/4" Innerbond® Double Hip-Raised Panel with Ovolo Sticking

RP2 1-7/16" Innerbond® Double Hip-Raised Panel with Ovolo Sticking

RP3 3/4" Double Hip-Raised Panel with Ovolo Sticking

V 1-7/16" Innerbond® Double Hip-Raised Panel, Beaded V-Groove

Featured in Beauty Image

IG = 3/4" Insulated Glass
SDL = Simulated Divided Lite

There's a certain comfort in tradition. The passing down of skills and beliefs from generation to generation means you know exactly what to expect. Our panel doors are made to be part of life's journey, no matter where it takes you.

For over 100 years, Simpson has been engineering wood doors using the latest technologies. It's what we know. It's who we are. It's why you can expect the very best from every Simpson solid wood panel door.



49900
 Flush
 Wood stave core
 Dowel-pinned stile & rail joinery
 Book matched face veneers
 3'0" x 6'8"
 Douglas Fir



70782
 Available standard or
 5-1/2" wide stiles
 3'0" x 6'8"
 Western Hemlock



7282
 3'0" x 6'8"
 Douglas Fir



7230
 3'0" x 6'8"
 Douglas Fir



70760
 2'8", 3'0" x 6'8"
 Douglas Fir



70760
 2'8", 3'0" x 6'8"
 Western Hemlock



7130
 2'8", 3'0" x 6'8"
 Douglas Fir



2130
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock



7344
 Available standard or
 5-1/2" wide stiles
 3'0" x 6'8"
 Douglas Fir



2044
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock



7324
 3'0" x 6'8"
 Douglas Fir



465
 2'8", 3'0"
 Available standard or
 5-1/2" wide stiles
 Western Hemlock

FIRE-RATED PANEL DOORS | 20-MINUTE

Fire-Rated panel doors are a requirement for the door passage into your garage. We offer a wide variety of door designs that will allow you to complete your home package. (UltraBlock® is not available with Fire Doors.)

Fire Doors carry a 1-year warranty.

 No UltraBlock® Technology

 3/4" Fire Rated Flat Panel with Shaker Sticking

 3/4" Fire Rated Flat Panel with Ovolo Sticking

 1-7/16" Fire Rated Panel with Ovolo Sticking



 
9320 Shaker
 2'8", 3'0" x 6'8"
 Douglas Fir



 
9220 FP Ovolo Sticking
 2'8", 3'0" x 6'8"
 Douglas Fir



 
9382 Shaker
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock



 
9330 Shaker
 3'0", 3'0" x 6'8"
 Douglas Fir



 
9360 Shaker
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock



 
9355 Shaker
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock



 
9282 RP
 3'0" x 6'8"
 Douglas Fir and Western Hemlock



 
9265 RP
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock



 
9244 RP
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock



 
9255 RP
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock



 
9266 RP
 2'8", 3'0" x 6'8"
 Douglas Fir and Western Hemlock

INTERIOR DOORS

INTERIOR FRENCH DOORS | DOUGLAS FIR | HEMLOCK



5659 Special Order

Simpson[®]
Door Company



★ 1501 with optional seedy baroque glass | Douglas Fir

INTERIOR FRENCH DOORS | DOUGLAS FIR | HEMLOCK

French doors add a certain flair to your home, and by letting in natural light they help create a warm feeling that's welcome in any type of room. Simpson French doors are available with a wide selection of glass options, any of which will elegantly complete the look you're striving for.

Our Interior French Doors are 1-3/8" thick and carry a 10-year warranty.



C
1501 Ovolo
 Clear Glass
 6'8"
 Douglas Fir and Western Hemlock
1501 Shaker | Quirk Bead
 with narrow reed
 6'8"
 Douglas Fir and Western Hemlock



C
1501 Ovolo
 with narrow reed
 6'8"
 Douglas Fir and Western Hemlock
1501 Shaker | Quirk Bead
 with narrow reed
 6'8"
 Douglas Fir and Western Hemlock



C
1501 Ovolo
 with rain
 6'8"
 Douglas Fir and Western Hemlock
1501 Shaker Quirk Bead
 with rain
 6'8"
 Douglas Fir and Western Hemlock



C
1501 Ovolo
 with satin etch
 6'8"
 Douglas Fir and Western Hemlock
1501 Shaker Quirk Bead
 with satin etch
 6'8"
 Douglas Fir and Western Hemlock



C ★
1501 Ovolo
 with seedy baroque
 6'8"
 Douglas Fir and Western Hemlock
1501 Shaker Quirk Bead
 with seedy baroque
 6'8"
 Douglas Fir and Western Hemlock



C
1501 Ovolo
 with MIRROR (one or two sided)
 6'8"
 Douglas Fir and Western Hemlock
1501 Shaker | Quirk Bead
 with MIRROR (one or two sided)
 6'8"
 Douglas Fir and Western Hemlock



E
1501 Ovolo
1501 Shaker | Quirk Bead
 Pantry
 6'8"
 Douglas Fir and Western Hemlock



C
1310 Ovolo TDL
 Clamped glazed
 6'8"
 Douglas Fir and Western Hemlock



F
1315 Ovolo TDL
 Clamped glazed
 6'8"
 Douglas Fir



F
1501 WLO Ovolo
 Clear Glass
 5-1/2" wide stiles
 6'8"
 1-3/4" only
 2'6", 2'8", 3'0" x 6'8" and 3'0" x 7'0"
 Douglas Fir

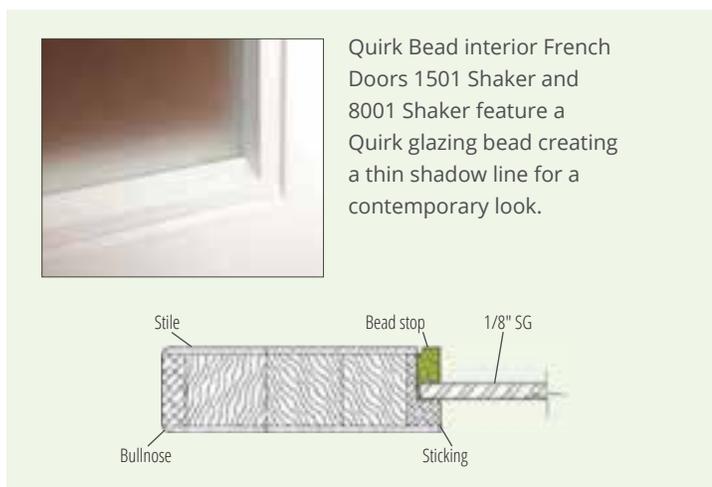
SIZES IN STOCK

	2'0"	2'4"	2'6"	2'8"	3'0"
C	•	•	•	•	•
E	•	•	•		
F			•	•	•

Please note that not all models are stocked at each branch.

★ Featured in Beauty Image

TDL = True Divided Lite



Quirk Bead interior French Doors 1501 Shaker and 8001 Shaker feature a Quirk glazing bead creating a thin shadow line for a contemporary look.





★ 760 | Douglas Fir

INTERIOR PANEL DOORS | DOUGLAS FIR | HEMLOCK

As life goes through your home, you need the right doors to be part of it. Our interior panel and bifold doors are created with the same level of care and craftsmanship that goes into every other Simpson door. The inside of your home has to feel just right, and we'll help you create that special atmosphere. Our interior panel and bifold doors are 1-3/8" thick.



S2 A
720 SHAKER
 6'8"
 Douglas Fir



S2 A
782 SHAKER
 6'8"
 Douglas Fir and
 Western Hemlock



S2 B
782 SHAKER - 8'0"
 8'0"
 Douglas Fir and
 Western Hemlock



S2 B
730 SHAKER
 6'8"
 Douglas Fir and
 Western Hemlock



S2 A ★
760 SHAKER
 6'8"
 Douglas Fir and
 Western Hemlock



S2 B
760 SHAKER - 8'0"
 8'0"
 Douglas Fir and
 Western Hemlock



S2 A
762 SHAKER
 6'8"
 Douglas Fir



S2 A
755 SHAKER
 6'8"
 Douglas Fir and
 Western Hemlock



S2 D
701 Shaker Bifold
 6'8"
 Douglas Fir



S2 D
702 Shaker Bifold
 6'8"
 Douglas Fir and
 Western Hemlock



S2 D
700 Shaker Bifold
 6'8"
 Douglas Fir and
 Western Hemlock



S2 D
705 Shaker Bifold
 6'8"
 Western Hemlock



FP2 A
20 FP
 6'8"
 Douglas Fir



FP2 A
82 FP
 6'8"
 Douglas Fir



FP2 A
30 FP
 6'8"
 Douglas Fir



FP2 D
21 FP Bifold
 6'8"
 Douglas Fir



FP2 D
43 FP Bifold
 6'8"
 Douglas Fir



RP3 B
82 RP
 6'8"
 Douglas Fir



RP3 B
465 RP
 6'8"
 Douglas Fir



RP3 A
465 RP
 6'8"
 Western
 Hemlock



RP3 A
44 RP
 6'8"
 Douglas Fir and
 Western Hemlock



RP3 B
55 RP
 6'8"
 Douglas Fir



RP3 A
66 RP
 6'8"
 Douglas Fir and
 Western Hemlock



RP3 D
43 RP Bifold
 6'8"
 Douglas Fir and
 Western Hemlock



RP3 D ★
45 RP Bifold
 6'8"
 Douglas Fir and
 Western Hemlock



RP3 D
63 RP Bifold
 6'8"
 Douglas Fir and
 Western Hemlock

S2 Shaker; 3/8" Flat Panel with Square Sticking

FP2 3/8" Flat Panel with Ovolo Sticking

RP2 1-7/16" Innerbond® Double Hip-Raised Panel with Ovolo Sticking

RP3 3/4" Double Hip-Raised Panel with Ovolo Sticking

SIZES IN STOCK

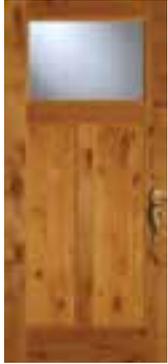
	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"
A	•	•	•	•	•	•	•	•	•	•
B	•			•		•	•	•		•
D				•			•			•

Please note that not all models are stocked at each branch.

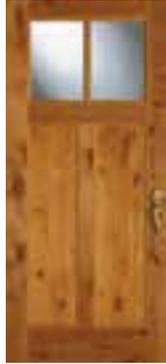
KNOTTY ALDER

KNOTTY ALDER





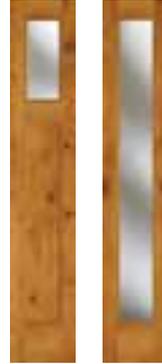
6801
Clear IG
3'0" x 6'8"
Knotty Alder



6802 TDL | 36802 SDL
Clear IG
3'0" x 6'8"
Knotty Alder



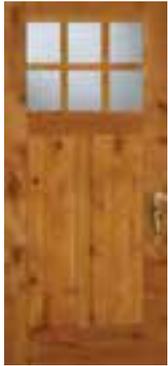
6803 TDL | 36803 SDL
Clear IG
3'0" x 6'8"
Knotty Alder



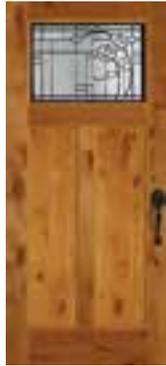
6175 | 6170 Sidelites
Clear IG
1'2" x 6'8"
Knotty Alder



37662 SDL
Clear IG
3'0" x 6'8"
Knotty Alder



7662-S
Special Layout
1-5/8" Shaker Muntin Bars
Low-E
3'0" x 6'8"
Knotty Alder



Four Square® II*
6961
Black Caming
3'0" x 6'8"
Knotty Alder



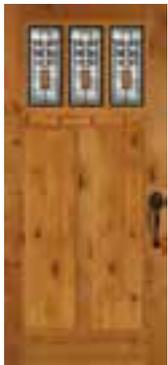
Four Square® Sidelites**
6179 | 6176
Black Caming
1'2" x 6'8"
Knotty Alder



Solano® II
6841
Black Caming
3'0" x 6'8"
Knotty Alder



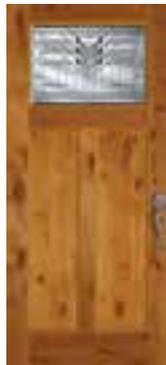
Avondale® II
36842 SDL
Black Caming
3'0" x 6'8"
Knotty Alder



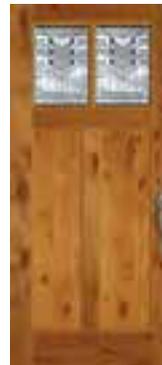
Valencia™ II
36843 SDL
with optional 9541 dentil shelf
Black Caming
3'0" x 6'8"
Knotty Alder



Solano® I Sidelites
6174 | 6171
Black Caming
1'2" x 6'8"
Knotty Alder



Holbrook™ II
6821
Silver Caming
3'0" x 6'8"
Knotty Alder



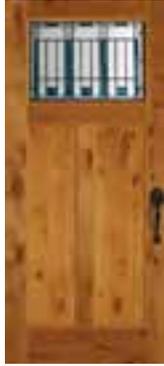
Cortez™ II
36822 SDL
Silver Caming
3'0" x 6'8"
Knotty Alder



Torrance® II
36823 SDL
Silver Caming
3'0" x 6'8"
Knotty Alder



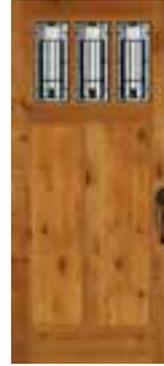
Holbrook™ Sidelites
6173 | 6172
Silver Caming
1'2" x 6'8"
Knotty Alder



Ravenna™ II
6931
Black Caming
3'0" x 6'8"
Knotty Alder



Talcott™ II
6932 TDL | 36932 SDL
Black Caming
3'0" x 6'8"
Knotty Alder



Palomar™ II
6933 TDL | 36933 SDL
Black Caming
3'0" x 6'8"
Knotty Alder



Ravenna™ Sidelites
6178 | 6177
Black Caming
1'2" x 6'8"
Knotty Alder



Scottsdale Cactus® II
6972
with optional 9541 dentil shelf
Black Caming
3'0" x 6'8"
Knotty Alder



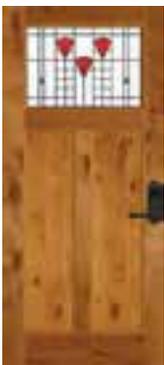
Scottsdale Cactus® Sidelites
6182 | 6185
Black Caming
1'2" x 6'8"
Knotty Alder



Northwest Garden® II
6992
Black Caming
3'0" x 6'8"
Knotty Alder



Northwest Garden® Sidelites
6187 | 6186
Black Caming
1'2" x 6'8"
Knotty Alder



California Poppy® II
6962
Black Caming
3'0" x 6'8"
Knotty Alder



California Poppy® Sidelites
6181 | 6184
Black Caming
1'2" x 6'8"
Knotty Alder



7002 - Exterior
Low-E
2'6", 2'8", 2'10", 3'0" x 6'8"
Knotty Alder

Dentil Shelf Options



9541
Knotty Alder Large Tooth

UltraBlock® Technology

S1 Shaker; 3/4" Flat Panel with Square Sticking

RP2 1-7/16" Innerbond® Double Hip-Raised Panel with Ovolo Sticking

FP1 3/4" Flat Panel with Ovolo Sticking

IG = 3/4" Insulated Glass
TDL = True Divided Lite
SDL = Simulated Divided Lite

*** Door glass not reversible.
As viewed from exterior of home.**

ENTRY DOORS | KNOTTY ALDER



755
3'0" x 6'8"
Knotty Alder



7282
Available standard or
5-1/2" wide stiles
3'0" x 6'8"
Knotty Alder



7282*
Available standard or
5-1/2" wide stiles
3'0" x 6'8"
Knotty Alder



7465*
Available standard or
5-1/2" wide stiles
3'0" x 6'8"
Knotty Alder

FIRE-RATED DOORS | 20-MINUTE | KNOTTY ALDER



9382 Shaker
2'8", 3'0" x 6'8"
Knotty Alder



9360 Shaker
2'8", 3'0" x 6'8"
Knotty Alder



9282 FP
2'8", 3'0" x 6'8"
Knotty Alder
Ovolo Sticking



9265 RP
2'8", 3'0" x 6'8"
Knotty Alder

UltraBlock® Technology

No UltraBlock® Technology

S2 Shaker; 3/8" Flat Panel with Square Sticking

RP2 1-7/16" Innerbond® Double Hip-Raised Panel with Ovolo Sticking

FP1 3/4" Flat Panel with Ovolo Sticking

A1 3/4" Fire Rated Flat Panel with Shaker Sticking

A2 3/4" Fire Rated Flat Panel with Ovolo Sticking

A3 1-7/16" Fire Rated Panel with Ovolo Sticking



C
1501 Ovolo
1501 Shaker | Quirk Bead
 with clear
 6'8"
 Knotty Alder



C
1501 Ovolo
1501 Shaker | Quirk Bead
 with narrow reed
 6'8"
 Knotty Alder



C
1501 Ovolo
1501 Shaker | Quirk Bead
 with rain
 6'8"
 Knotty Alder



C
1501 Ovolo
1501 Shaker | Quirk Bead
 with satin etch
 6'8"
 Knotty Alder



C
1501 Ovolo
1501 Shaker | Quirk Bead
 with seedy baroque
 6'8"
 Knotty Alder



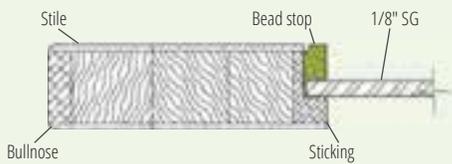
C
1501 Ovolo
1501 Shaker | Quirk Bead
 with MIRROR (one or two sides)
 6'8"
 Knotty Alder



E
1501 Ovolo
1501 Shaker | Quirk Bead
 Pantry
 6'8"
 Knotty Alder



Quirk Bead interior French Doors 1501 Shaker and 8001 Shaker feature a Quirk glazing bead creating a thin shadow line for a contemporary look.



SIZES IN STOCK

	2'0"	2'4"	2'6"	2'8"	3'0"
C	•	•	•	•	•
E	•	•	•		

Please note that not all models are stocked at each branch.



★ 80812 | Knotty Alder

INTERIOR BARN DOORS | KNOTTY ALDER



49812 | 1-3/4" Knotty Alder | Special Order



P ★

80812
3'0", 3'6" x 7'0"
Knotty Alder

P 3/4" Plank Panel with 3/8" Wide Grooves

★ Featured in Beauty Image



S2 B

782 Shaker
6'8"
Knotty Alder



S2 B ★

760 Shaker
6'8"
Knotty Alder



S2 B

755 Shaker
6'8"
Knotty Alder



S2 D

702 Shaker Bifold
6'8"
Knotty Alder



S2 D

700 Shaker Bifold
6'8"
Knotty Alder



RP3 B

82 RP
6'8"
Knotty Alder



RP3 B

465 RP
6'8"
Knotty Alder



RP3 D

43 RP Bifold
6'8"
Knotty Alder



RP3 D

45 RP Bifold
6'8"
Knotty Alder

SIZES IN STOCK

	1'6"	2'0"	2'4"	2'6"	2'8"	3'0"
B	•	•	•	•	•	•
D		•		•		•

Please note that not all models are stocked at each branch.

S2 Shaker; 3/8" Flat Panel with Square Sticking

RP3 3/4" Double Hip-Raised Panel with Ovolo Sticking

★ Featured in Beauty Image



★ 760 | Knotty Alder



REDI-PRIME® DOORS



8760

Redi-Prime® interior French, panel and bifold doors afford you classic stile and rail construction in a wide array of door designs. These doors are primed and ready to paint, and are a smart choice for homeowners wanting a painted look with the durable security of an all-wood door.

All interior Redi-Prime doors are 1-3/8" thick and come with a 10-year warranty.

★ 8490 Pantry



INTERIOR FRENCH DOORS | REDI-PRIME®



C

8010 Ovolo
Clear Glass
10-Lite
6'8"
Redi-Prime®



C

8012 Ovolo 8'0"
Clear Glass
12-Lite
8'0"
Redi-Prime®



C

**8001 Ovolo
8001 Shaker |
Quirk Bead**
Clear, narrow reed, rain,
satin etch, seedy baroque or
mirror (one or two sided)
6'8"
Also available in 8'0"
Redi-Prime®



E ★

**8001 Ovolo
8001 Shaker |
Quirk Bead**
Pantry
6'8"
Redi-Prime®



E

8001 - 8'0" OPEN Ovolo
Clear, narrow reed, rain,
satin etch, seedy baroque
or mirror (one or two sided)
8'0"
Redi-Prime®

8001 Pantry Ovolo (shown)
8'0"
Redi-Prime®



Quirk Bead interior French Doors 1501 Shaker and 8001 Shaker feature a Quirk glazing bead creating a thin shadow line for a contemporary look.



INTERIOR BARN DOORS | REDI-PRIME®



P

89812
3'6" x 7'0"
Redi-Prime®





S2 A
8720 Shaker
 6'8"
 Redi-Prime®



S2 C
8001 Shaker 8'0"
 8'0"
 Redi-Prime®



S2 A
8782 Shaker
 6'8"
 Redi-Prime®



S2 C
8782 Shaker 8'0"
 8'0"
 Redi-Prime®



S2 B
8730 Shaker
 6'8"
 Redi-Prime®



S2 A
8760 Shaker
 6'8"
 Redi-Prime®



S2 C
8760 Shaker 8'0"
 8'0"
 Redi-Prime®



S2 A
8755 Shaker
 6'8"
 Redi-Prime®



S2 D
8701 Shaker Bifold
 6'8"
 Redi-Prime®



S2 D
8702 Shaker Bifold
 6'8"
 Redi-Prime®



S2 D
8700 Shaker Bifold
 6'8"
 Redi-Prime®



S2 D
8705 Shaker Bifold
 6'8"
 Redi-Prime®



FP2 A
8020 FP
 6'8"
 Redi-Prime®



FP2 B
8082 FP
 6'8"
 Redi-Prime®



FP2 B
8030 FP
 6'8"
 Redi-Prime®



FP2 A
8055 FP
 6'8"
 Redi-Prime®



FP2 D
8021 FP Bifold
 6'8"
 Redi-Prime®



FP2 D
8043 FP Bifold
 6'8"
 Redi-Prime®

P 3/4" Plank Panel with 3/8" Wide Grooves

S2 Shaker; 3/8" Flat Panel with Square Sticking

FP2 3/8" Flat Panel with Ovolo Sticking

★ Featured in Beauty Image

SIZES IN STOCK

	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"
A	•	•	•	•	•	•	•	•	•	•
B	•			•		•	•	•		•
C				•		•	•	•		•
D				•			•			•
E				•		•	•			

Please note that not all models are stocked at each branch.



6424, with 6425 sidelites (8'0") and 4733 transom | Douglas Fir

Your Simpson door has been handcrafted to last for years to come. And like any piece of fine furniture, it needs proper finishing and periodic maintenance to keep it performing at its best. For a long-lasting, beautiful Simpson door, please follow the instructions as outlined in the care & finishing section of the Simpson website at simpsondoor.com/care-finishing/. Failure to follow Simpson's care & finishing recommendations will void the door's warranty.

FITTING AND HANGING

1. When hanging the door, allow adequate clearance for swelling of door or frame in damp weather. Allow approximately 3/16" clearance for swelling when the door is installed in fully dry conditions. Jambs must be plumb.
2. Do not cut doors down in height by more than 2" (1-1/2" maximum from bottom or 1" on doors with UltraBlock® technology, 1/2" maximum from top). Care should be taken in cutting doors down in width to avoid exposing engineered components. Use a sharp fine-tooth saw for trimming ends of doors.
3. Caution must be used to avoid impairing the strength of the door when fitting for locks. Allow at least 1" of wood back of mortise.
4. Use three hinges on doors up to 7' in height and four hinges on doors over 7'. Hinges must be set in a straight line to prevent distortion.
5. Jambs and stops must be set square and plumb.
6. For best performance and to meet the standard Simpson warranty, any exterior door should be installed under an overhang or with

sufficient protection. Adequate overhang depends on typical weather conditions of the area where the door is installed, but at the minimum means an overhang projecting a distance from the structure equal to one half the distance between the bottom of the door and the bottom of the overhang (see figure 1).

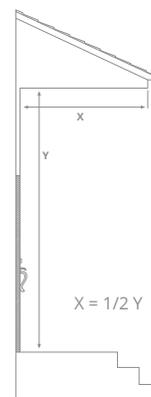


Figure 1



7228

7. If an adequate overhang is not feasible, Simpson offers a selection of products warranted for this application, including a five-year limited warranty on doors featuring WaterBarrier® technology and a ten-year limited warranty on Nantucket® Collection doors.
8. Do not use dark colored stains or paints.
9. Immediately after cutting and fitting (before hanging), seal all cut surfaces and ends of door with an effective quality sealer. See exterior and interior finishing recommendation for complete instructions.
10. Prior to exterior exposure, doors must be finished with complete finish system.
11. To minimize heat loss and save energy, use weather stripping.

MAINTENANCE

Your Simpson door's finish will require some simple, periodic maintenance to keep it looking great and provide proper protection against the elements. Regular finish maintenance is also a requirement of the warranty that's included with every Simpson door.

Here are some signs to watch for. They indicate that it's time for some simple, easy-to-perform maintenance:

- Hairline cracks in the top coat of finish.
- Changes in the color of the finish.
- Changes in the texture of the finish, such as flaking or scaling.
- Dullness or chalkiness in the finish.

If you live in a severe climate or your entry receives a lot of direct sunlight from a southern or western exposure, you'll want to examine your door's finish often. Depending

on the conditions, you may also need to maintain the door finish more frequently.

It is important to note that wood has inherent dynamic qualities. Over time, small surface "imperfections" may appear, and the door may shrink or swell slightly as it "breathes" with climate changes. These characteristics are perfectly normal, reflecting the natural aging process of a wood door, and they should not be considered defects. To minimize these occurrences, protect your door with the right finish and an adequate overhang.

For more information on the care and finishing of a Simpson door, please visit:

simpsondoor.com/care-finishing

When you engineer doors designed to last generations, you can feel confident in assuring their durability. That's why Simpson doors are backed by some of the strongest warranties in the business. Enjoy peace-of-mind from our industry-leading warranties that are strong, secure and long-lasting ... like our doors.

SIMPSON® LIMITED WARRANTY

Simpson Door Company ("Simpson") warrants that each panel door bearing the Simpson brand and identification mark complies with Industry Standard NWWDA I.S.6. and all revisions in effect as of the date of manufacture, and Simpson further warrants, except as stated below, that each such door, at the time of the shipment from Simpson, is of good material and workmanship and free from defects that would render such door unserviceable or unfit for the ordinary, recommended use. The Simpson limited warranty applies to new doors other than those sold "as is". Warranty periods for specific doors and door components, and exclusions, follow:

ONE YEAR EXTERIOR DOOR AND FIRE DOOR WARRANTY

For doors used in an exterior application, other than as specified herein, and for fire-rated interior doors, this warranty shall survive for one year after the date of shipment from Simpson. This warranty applies to doors properly sealed, finished and, in the case of exterior applications, hung in a location protected from exposure to direct sun or rain under normal conditions. See specific Fitting and Hanging instructions.

TEN YEAR INTERIOR DOOR WARRANTY

For doors used in an interior application (defined as being exposed to controlled interior climactic conditions on both sides of the door), this warranty shall survive for ten years after the date of shipment from Simpson. This warranty applies to doors properly sealed, finished and hung. See specific Fitting and Hanging instructions. The ten year warranty on interior doors does not apply to fire-rated interior doors, doors with resin panels, or doors used in commercial, hospitality or multi-family applications, in which case, the one year warranty will apply. The ten year warranty applies only to the original end-user and is not transferable.

TEN YEAR NANTUCKET® COLLECTION LIMITED WARRANTY

For Nantucket Collection doors—defined as using Nantucket construction methods—in Sapele Mahogany, Douglas Fir or Nootka Cypress wood species, this warranty shall survive for ten years after the date of shipment from Simpson. This warranty applies to doors properly sealed and finished per Simpson's Care and Finishing instructions. The ten year warranty on Nantucket Collection doors does not apply to doors used in commercial, hospitality or multi-family applications. Further, face-checking is considered a natural characteristic and shall not be considered a defect. The ten year warranty applies only to the original end-user and is not transferable.

FIVE YEAR PERFORMANCE SERIES® WITH WATERBARRIER® TECHNOLOGY DOOR LIMITED WARRANTY

For all doors that include WaterBarrier technology over the exterior surface of the door, this warranty shall survive for five years after the date of shipment from Simpson. This warranty applies to doors properly sealed and finished per Simpson's Care and Finishing instructions. The five year warranty on doors with WaterBarrier technology does not apply to doors used in commercial, hospitality or multi-family applications. The five year warranty applies only to the original end-user and is not transferable.

FIVE YEAR PERFORMANCE SERIES® WITH ULTRABLOCK® TECHNOLOGY DOOR LIMITED WARRANTY

For all doors that include UltraBlock® technology in the bottom of the door stiles, this warranty shall survive for five years after the date of shipment from Simpson. This warranty applies to the stiles and bottom rails of doors properly sealed, finished and, in the case of exterior applications, hung in a location protected from exposure to direct sun or rain under normal conditions. See specific Fitting and Hanging instructions. Other door components are subject to Simpson's one year limited warranty.

FIVE YEAR LIMITED INSULATED GLASS WARRANTY

Simpson Door Company warrants that standard clear insulated glass units will not, for a period of five (5) years after the date of shipment from Simpson, develop material obstruction of vision between the interior glass surfaces caused by failure of the hermetic seal. This warranty shall not apply to units with broken glass, glass units installed by others, or units that have retrofit films applied. Simpson's liability under this warranty shall be limited to shipping a replacement glass unit.

LIMITED LIFETIME INNERBOND® WARRANTY

Simpson further provides a limited lifetime warranty on Innerbond panels against splitting through the entire panel due to rain, sun, weather, and other such factors exclusive of major calamity.

In the event an Innerbond panel splits through, Simpson will ship a replacement door. If Simpson has discontinued manufacturing the door type/style with the Innerbond panel warranty claim, Simpson will issue a replacement door equal to or less than the original price of the original door purchase.

For more information on these warranties or for details on limitations, exclusions or how to make a claim, please visit: simpsondoor.com/warranties



If you didn't find what you are looking for in this brochure, let your Alliance Door Products Representative help you create a one-of-a-kind door to fit your needs. From wood specie selection to design, we will guide you through the process of creating a custom door.



OPENING OPPORTUNITIES™



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